

**CERTIFICATE****No. A/16-552812****Rev 00****Date 2016-01-27****Page 1/2**INSPECTION CERTIFICATE acc to  
EN 10204 3.1Processkontroll Items AB  
Box 2088  
444 02 STORA HÖGA  
SWEDENINSPECTION STAMP  
QA-TUBE

Customer References		Sandvik References	
752928	Customer order 2016-01-26	Order No. 429764	Subs No. 603806
003-00991	ITEMS	ABSMT No. 300-41300	Dispatch note 13632/54
		C.Code 15	

Material description	Steel/material Designations
SEAMLESS STAINLESS COLD FINISHED HYDRAULIC TUBING	Sandvik AISI 3R60 TP316/TP316L EN no 1.4435
Steel making process Electric furnace	

Technical requirements
ASTM A-213-15A AW, ASME SA-213-ED-13 AW, ASTM A-269-14 NACE MR0175/ISO 15156-3:2009 PED 97/23/EC EN 10216-5 TC1 HRB MAX 80

EXTENT OF DELIVERY								
It	Product designation		Heat	Lot	Pieces	Kg	M	
01	THT-3R60-8-1.5		543930	49828	14	20.0	84.00	
	8.00 X 1.50							
Total					14	20.0	84.00	
TEST RESULTS								
Chemical composition (weight%)								
Heat	C	Si	Mn	P	S	Cr	Ni	Mo
543930	0.024	0.46	1.58	0.031	0.009	17.28	13.07	2.53
	N							
543930	0.043							
Chemical composition, product (weight%)								
Heat	C	Si	Mn	P	S	Cr	Ni	Mo
543930	0.025	0.47	1.58	0.031	0.008	17.36	13.10	2.55
	N							
543930	0.041							
Tensile test at room temperature								
	Yield strength		Tensile strength		Elongation			
	MPa	MPa	MPa		%	%		
Lot	Rp0.2	Rp1.0	Rm		A	4D		
49828	280	322	559		53	53		

Quality assurance - Lars-Åke Bergqvist / QA-manager  
MTC Service / Certificates

**Hardness test**

	Min	Max
Lot	HRB	HRB
49828	75	76

**Following controls/tests have been satisfactorily performed:**

- Flattening test.
- Flaring test
- PMI-test.
- Intergranular corrosion test acc to ASTM A-262 PR.E
- Leak test: Eddy current test acc to EN 10246-2, ASME SA-1016.
- Visual inspection and dimensional control.

**Heat Treatment:**

Solution annealed at a temperature of Min 1040° C and quenched.

**Marking:**

SANDVIK 3R60 ASTM/ASME A/SA-213 A-269 EN 10216-5 TC1 EN 10305-1 COLD AW EN 1.4  
435 TP316/316L CFA SMLS NDE 8.00 X 1.50 MM HT 543930 SS LOT 49828 MADE BY SAND  
VIK IN SWEDEN \*QA-TUBE\*

The raw material is free from radioactive contamination.

Material free from mercury contamination.

Approved acc. AD 2000-Merkblatt W0 and certified acc. to  
Pressure Equipment Directive (97/23/EC) by  
TUEV NORD; notified body, reg.no. 0045.

The number of tests are based on the size of the manufacturing lot  
before cutting to finished lengths.

The delivered products comply with the specifications and  
requirements of the order.

The material is manufactured according to a Quality system,  
approved and registered to ISO 9001:2008.

No unauthorized alterations. The contents of this Inspection  
Certificate may not be modified or revised in any way without the  
prior written approval of AB Sandvik Materials Technology.  
Unauthorized alterations to the Inspection Certificate, including  
introduction of false, fictitious or fraudulent statements or entries,  
may be punishable by fines, imprisonment, or both. This Inspection  
Certificate may be copied only in the manner and for the purposes  
specified in Section 6 of EN 10204:2004. Contravention of this notice  
will be prosecuted to the fullest extent of applicable law.

The certificate is produced with EDP and valid without signature.